



# Innogyps

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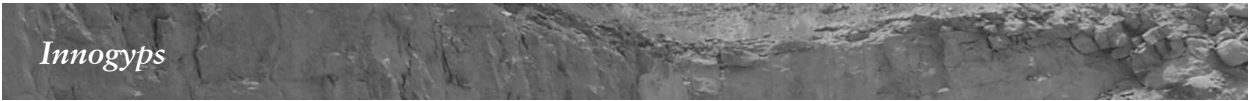
## Stucco / Plaster Analysis Package

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This analysis package is designed to provide a full detailed survey of the quality of a calcined gypsum product from the standpoints of chemical composition with targeted determination of non-gypsum impurities, slurry fluidity and the effect of mechanical disintegration, mill grind, rehydration response to set acceleration and compressive strength performance.

<b>Stucco Test</b>	<b>Result</b>
Gypsum phase analysis (gravimetric)	% free water/soluble anhydrite/hemihydrate/gypsum/other (includes overall gypsum purity)
Combined Water (moisture balance)	% free water/combined water
Chloride content (specific ion probe)	ppm Cl <sup>-</sup>
Powder X-Ray diffraction mineral analysis	% mineral composition as determined from a database of over 34,000 mineral patterns
Whole rock chemical analysis	% composition identifying 45 elements and 10 oxides
Hand mix water demand	mL/100g
Machine mix water demand (slump test)	mL/100g
Blaine surface area	cm <sup>2</sup> /g
Particle Size Analysis (laser diffraction)	Volume % distribution for 0.4µm – 1mm in ASTM sieve format
Mechanical disintegration analysis	Particle size analysis of samples at 3 different levels of mechanical mixing
Set curve analysis (as received and with 3 levels of added ball milled accelerator)	several parameters measured including: set time, temperature rise, maximum rate of rise etc.
Vicat set time (as received and with 3 levels of added ball milled accelerator)	minutes:seconds
Cube compressive strength (2", in triplicate)	psi / density

Each analysis package also includes a confidential report on the above findings explaining the significance of the results to a gypsum board plant or plaster operation and recommended next steps.



Typical reports are 10-14 pages in the following format:

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**Confidential**

**Sample ID:** K00000000

**Project:** [Redacted]

**Objective:** To determine the elemental composition of a [Redacted] sample. This sample was identified as [Redacted] from [Redacted] [Redacted].

**Sample Preparation:** The [Redacted] sample was ground to a fine powder in a [Redacted] mill.

**Sample Analysis:** The [Redacted] sample was analyzed using [Redacted] [Redacted] [Redacted].

Element	Wt %
Al	0.00
Ca	0.00
Fe	0.00
Mg	0.00
Si	0.00
Sr	0.00
Th	0.00
U	0.00
Zn	0.00
Zr	0.00
Sum	0.00

**Quality Assurance:** [Redacted]

**Innogyps Inc.**

**Confidential**

**Sample ID:** [Redacted]

**Project:** [Redacted]

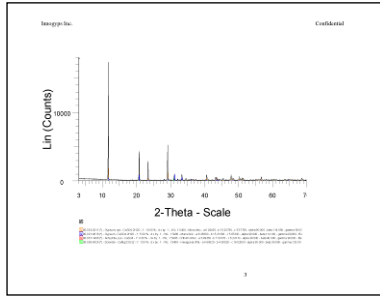
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**Quality Assurance:** [Redacted]



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Mg	0.00	0.00	0.00	0.00
Si	0.00	0.00	0.00	0.00
Sr	0.00	0.00	0.00	0.00
Th	0.00	0.00	0.00	0.00
U	0.00	0.00	0.00	0.00
Zn	0.00	0.00	0.00	0.00
Zr	0.00	0.00	0.00	0.00
Sum	0.00	0.00	0.00	0.00

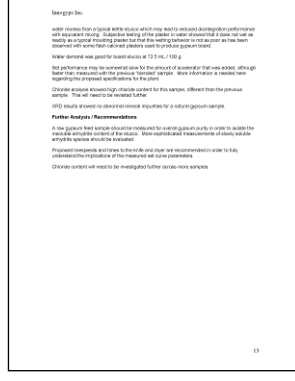
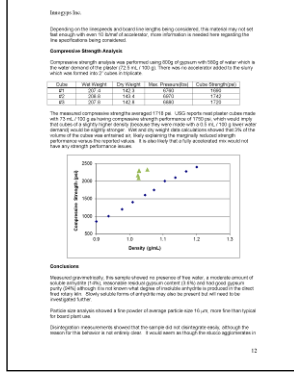
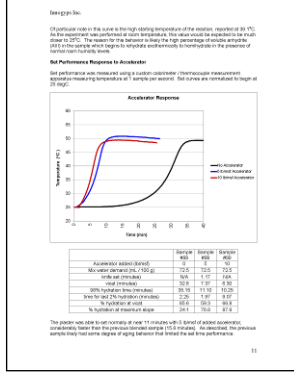
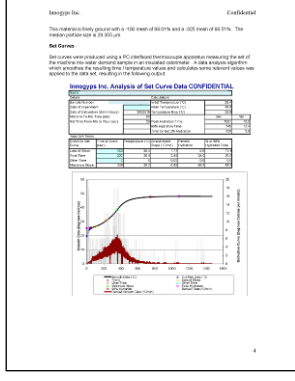
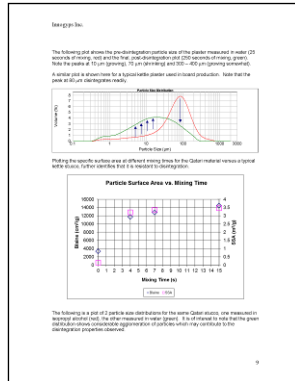
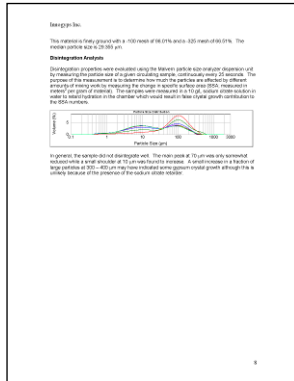
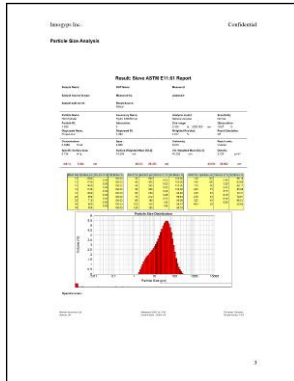
**Quality Assurance:** [Redacted]

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**Quality Assurance:** [Redacted]



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